

TEST REPORT	PRODUCT:	4120U
FORD ESB-M3G76-B2 (2005-SEP-26)	TEST SUBSTRATE:	20% Talc-Filled Polypropylene, & ABS
DOCUMENT TITLE: TAPE, POLYESTER - PRESSURE SENSITIVE	REPORT DATE:	06/26/23

<u>PARAGRAPH</u>	<u>REQUIREMENT</u>	<u>ABS Results</u>	<u>20% Talc-Filled Polypropylene Results</u>
3.6 180° PEEL ADHESION [ASTM D 1000] ❶			
3.6.1 Immediate	219 N/m Minimum	1377 N/m	1492 N/m
3.6.2 72 hour dwell	657 N/m Minimum	1548 N/m	1532 N/m
3.6.3 5 Thermal Cycles	438 N/m Minimum	1021 N/m	1267 N/m
3.7 MIGRATION STAIN ❷	None	N/A	N/A
3.8 LINER REMOVAL ❸	55 N/m Maximum	28.4 N/m	

❶ Adchem adhesive system backed exposed-side with 1 mil PET film

❷ Not Tested. Requires current production white enameled panel prepared per FLT M BI 103-02.

❸ Liner removal tested as reverse-backing release (pulling 1 mil PET backed adhesive layer from liner).

APPROVED:

Original Test Date: 9/14/21

Berry Global Technical Service Department

Conditioning and Testing per FORD ESB-M3G76-B2

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